

Safety Data Sheet

According to SS 586 Part 3: 2014

Issue date: 04.11.2021 Revision date: 04.11.2021 Supersedes: 12.02.2016 Version: 3.3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Article

Trade name DX-Cartridge Clean-Tec Product code BU Direct Fastening

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use CARTRIDGES FOR TOOLS, BLANK

Restrictions on use For professional use only

1.4. Supplier's details

Supplier Department issuing data specification sheet

Hilti Far East Private Ltd. Hilti Entwicklungsgesellschaft mbH

No 20 Harbour Drive, Hiltistraße 6

#06-06/08 PSA Vista 86916 Kaufering - Deutschland

sg-customerservice@hilti.com

1.5. Emergency telephone number

Emergency number Schweizerisches Toxikologisches Informationszentrum – 24h Service

+41 44 251 51 51 (international)

+65 6777 7887

SECTION 2: Hazards identification

The dismantling of the article is prohibited!, This article contains hazardous substances or preparations not intended to be released under normal or reasonably foreseeable conditions of use.

2.1. Classification of the substance or mixture

Physical hazards Explosives, Division 1.4

2.2. Label elements

Hazard pictograms (GHS SG)



Signal word (GHS SG) Warning

Hazard statements (GHS SG) Fire or projection hazard. (H204)

Precautionary statements

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking. heat, hot surfaces, open flames, sparks (P210)

Do not subject to shock, friction, grinding. (P250)

Wear eye protection. (P280)

Response Explosion risk in case of fire. (P372)

In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.

(P370+P380+P375)

Storage Store in accordance with local regulations on explosives. (P401)

2.3. Other hazards

No additional information available

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments

max. net explosives weight each cartridge in mg:

Caliber 6.8/11 (cal .27 short) white: 130; brown: 140; green: 160; yellow: 180; red: 230;

titanium: 230; black: 260

Caliber 6.8/18 (cal .27 long) green: 190; yellow: 220; blue: 300; red: 330; black: 410.

Within the cartridges the explosive ingredients (gun powder and priming composition) are hermetically separated from the environment. They will be only opened with effort and under destruction of the article.

Propellant powder: glycerol trinitrate containing nitrocellulose powder

Mass per cartridge: essentially dependent on the required power (100-400 mg)

Priming composition: SINTOX (initiating explosive) Mass per cartridge: 20,9 mg in the mean.

Exposed propellant powder outside a cartridge is harmful if swallowed and highly flammable;

without tamping no explosion risk.

Packed safety cartridges don't represent a significant risk.

In case of reaction no dangerous fragments or projectiles will be formed.

Mechanical or thermal attempts to expose the primer composition lead to an immediate

reaction of the dangerous ingredients.

Name	Concentration (%)	Formula	Product identifier
cellulose nitrate	5 - 17	HNO3.x No especificado	(CAS-No.) 9004-70-0
glycerol trinitrate	2-7	C3H5N3O9	(CAS-No.) 55-63-0 (EC-No.) 200-240-8 (EC Index-No.) 603-034-00-X
diphenylamine	0.1 - 1	C12H11N	(CAS-No.) 122-39-4 (EC-No.) 204-539-4 (EC Index-No.) 612-026-00-5
copper	0 – 1	Cu	(CAS-No.) 7440-50-8 (EC-No.) 231-159-6
zinc	0 – 1	Zn	(CAS-No.) 7440-66-6 (EC-No.) 231-175-3 (EC Index-No.) 030-001-01-9

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Name	Concentration (%)	Formula	Product identifier
tetrazene	0 – 1	C2H8N10O	(CAS-No.) 109-27-3

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general In all cases of doubt, or when symptoms persist, seek medical attention.

Inhalation Allow affected person to breathe fresh air. Allow the victim to rest.

Skin contact Remove affected clothing and wash all exposed skin area with mild soap and water, followed

by warm water rinse.

Eye contact Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness

persists.

Ingestion Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Dry powder. Water spray.
Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire

Carbon monoxide. Carbon dioxide (CO2). Nitrous gasses.

5.3. Special Protective actions for the fire fighters

Firefighting instructions

Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Remove ignition sources. Use special care to avoid static electric charges. No open flames. No

smoking.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

Emergency procedures Ventilate area.

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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

Pick up loose cartridges only by hand.

Exposed ingredients must be swept up carefully and phlegmatized in a water container, labelled according the regulations, wipe down with water the contamined area. Store away

from other materials.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed Hazardous waste due to potential risk of explosion.

Precautions for safe handling Do not subject to grinding, shock, friction. Take precautionary measures against static

discharge. Wash hands and other exposed areas with mild soap and water before eating,

drinking or smoking and when leaving work.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions Keep only in the original container in a cool, well ventilated place away from : Direct sunlight,

Heat sources. Store in a dry place.

Incompatible products Strong bases. Strong acids.

Storage temperature 5 – 25 °C

Information on mixed storage Keep away from : Ignition sources. Do not store with: Store according to local legislation.

Storage area Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DX-Cartridge Clean-Tec		
Singapore - Occupational Exposure Limits		
Local name	Copper	
PEL (OEL TWA)	0.2 mg/m³ Fume 1 mg/m³ Dusts and mists, as Cu	
PEL (OEL TWA) [ppm]	0.05 ppm	
Regulatory reference	WSH (General Provision) Regulation 2014	

8.2. Monitoring

No additional information available

8.3. Appropriate engineering controls

No additional information available

8.4. Personal protective equipment

Eye protection Safety glasses

Skin and body protection When using cartridge operated tools, sufficient ear protection must be worn.

Personal protective equipment symbol(s)

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid

Colour According to product specification

Odour No data available Odour threshold No data available рΗ No data available Relative evaporation rate (butylacetate=1) No data available Melting point No data available Freezing point No data available Boiling point No data available Flash point No data available Auto-ignition temperature No data available Decomposition temperature No data available Flammability (solid, gas) No data available Vapour pressure No data available Relative vapour density at 20 °C No data available Relative density No data available Solubility No data available

Partition coefficient n-octanol/water (Log Pow)
Partition coefficient n-octanol/water (Log Kow)
Viscosity, dynamic
Explosive properties
Oxidising properties
Explosive limits
No data available
Fire or projection hazard.
No data available
No data available

9.2. Other information

Additional information Not applicable. Article

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Heat. Sparks. Open flame. Overheating.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. Nitrogen oxides. Metal oxides. Thermal decomposition can lead to the release of irritating gases and vapours.

SECTION 11: Toxicological information

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11.1. Information on toxicological effects

Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified

Not classified

glycerol trinitrate (55-63-0)	
LD50 oral rat	685 mg/kg bodyweight (Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 oral	685 mg/kg
LD50 dermal rat	> 9560 mg/kg bodyweight (Equivalent or similar to OECD 402, Rat, Male / female, Experimental value, Dermal)

diphenylamine (122-39-4)	
LD50 oral rat	> 800 mg/kg bodyweight (Rat, Male, Experimental value, Oral)

zinc (7440-66-6)	
LD50 oral rat	> 2000 mg/kg bodyweight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))

Skin corrosion/irritation

Serious eye damage/irritation

Respiratory or skin sensitisation

Germ cell mutagenicity

Carcinogenicity

Not classified

Reproductive toxicity

Not classified

Not classified

Not classified

Not classified

Not classified

STOT-repeated exposure Not classified

Aspiration hazard Not classified

Potential adverse human health effects and

symptoms

No additional information available. No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article and

can not be released.

The dismantling of the article is prohibited.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general No harmful effects are to be expected if used properly.

The contained ingredients can be harmful, but they are hermetically enclosed in the article and

can not be released.
The dismantling of the article is prohibited.

Hazardous to the aquatic environment, short-

term (acute)

Not classified

Hazardous to the aquatic environment, long-

term (chronic)

Not classified

Other information Avoid release to the environment.

glycerol trinitrate (55-63-0)		
LC50 - Fish [1]	1.9 mg/l (ASTM E729-80, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value, Lethal)	
NOEC chronic fish	0.03 mg/l	

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diphenylamine (122-39-4)		
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Fresh water, Experimental value, Locomotor effect)	
ErC50 algae	2.17 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Experimental value, GLP)	
NOEC chronic algae	0.0273 mg/l	
BCF - Fish [1]	51 – 253 (Cyprinus carpio, Literature study, Test duration: 8 weeks)	
Partition coefficient n-octanol/water (Log Pow)	3.71 – 3.84 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20.2 °C)	
Partition coefficient n-octanol/water (Log Koc)	2.818 – 2.917 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
cellulose nitrate (9004-70-0)		
copper (7440-50-8)		
LC50 - Fish [1]	200 μg/l (96 h, Salmo gairdneri, Flow-through system, Fresh water, Weight of evidence, Lethal)	
EC50 - Crustacea [1]	109 – 798 μg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, Locomotor effect)	
EC50 72h - Algae [1]	230 µg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Weight of evidence, Growth rate)	
zinc (7440-66-6)		
LC50 - Fish [1]	0.169 mg/l (Other, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Read-across, Zinc ion)	
EC50 - Crustacea [1]	416 μg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Ceriodaphnia dubia, Static system, Fresh water, Experimental value)	
ErC50 algae	0.15 mg/l	
BCF - Fish [1]	0.002 (40 day(s), Danio rerio, Semi-static system, Fresh water, Read-across)	
tetrazene (109-27-3)	,	
EC50 - Crustacea [1]	0.14 mg/l	
2.2. Persistence and degradability		
DX-Cartridge Clean-Tec		
Persistence and degradability	Not established.	

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DX-Cartridge Clean-Tec		
Persistence and degradability	Not established.	
glycerol trinitrate (55-63-0)		
Not rapidly degradable		
Persistence and degradability	Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	53.6 g O₂/g substance	
diphenylamine (122-39-4)		
Not rapidly degradable		
Persistence and degradability	Not readily biodegradable in water.	
ThOD	2.39 g O ₂ /g substance	
copper (7440-50-8)		
Not rapidly degradable		
Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.	
Biochemical oxygen demand (BOD)	Not applicable	
Chemical oxygen demand (COD)	Not applicable	
ThOD	Not applicable	
BOD (% of ThOD)	Not applicable	
zinc (7440-66-6)		
Not rapidly degradable		

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zinc (7440-66-6)		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
tetrazene (109-27-3)		
Not rapidly degradable		

12.3. Bioaccumulative potential

DX-Cartridge Clean-Tec		
Bioaccumulative potential	Not established.	
glycerol trinitrate (55-63-0)		
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	
diphenylamine (122-39-4)		
BCF - Fish [1]	51 – 253 (Cyprinus carpio, Literature study, Test duration: 8 weeks)	
Partition coefficient n-octanol/water (Log Pow)	3.71 – 3.84 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20.2 °C)	
Partition coefficient n-octanol/water (Log Koc)	2.818 – 2.917 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	
copper (7440-50-8)		
Bioaccumulative potential	Bioaccumulation: not applicable.	
zinc (7440-66-6)		
BCF - Fish [1]	0.002 (40 day(s), Danio rerio, Semi-static system, Fresh water, Read-across)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	

12.4. Mobility in soil

DX-Cartridge Clean-Tec		
Mobility in soil	No additional information available	
glycerol trinitrate (55-63-0)		
Ecology - soil	Low potential for adsorption in soil.	
diphenylamine (122-39-4)		
Surface tension	71.8 mN/m (20 °C, 90 %, EU Method A.5: Surface tension)	
Partition coefficient n-octanol/water (Log Pow)	3.71 – 3.84 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20.2 °C)	
Partition coefficient n-octanol/water (Log Koc)	2.818 – 2.917 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Ecology - soil	Low potential for adsorption in soil. May be harmful to plant growth, blooming and fruit formation.	
copper (7440-50-8)		
Ecology - soil	Adsorbs into the soil.	
zinc (7440-66-6)		
Surface tension	No data available in the literature	
Ecology - soil	Adsorbs into the soil.	

12.5. Other adverse effects

Ozone Not classified

Other adverse effects No additional information available

SECTION 13: Disposal considerations

Product/Packaging disposal recommendations

Dispose in a safe manner in accordance with local/national regulations. Refer to manufacturer/supplier for information on recovery/recycling.

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Additional information

Cartridge strips with unused cartridges: Hazardous waste due to risk of explosion. European waste catalogue: 16 04 01* - waste ammunition. If possible use up the cartridges or store them for your next project.

If not possible to use up the cartridges - The strip is mixed municipal waste and the cartridge itself is "waste ammunition" and has to be disposed of by an authorized/certified company. If cartridges are used up: European waste catalogue: 20 03 01 - mixed municipal waste . The product (cartridges and strip) can be disposed of as household or factory waste.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID numbe	r		
UN 0323	UN 0323	UN 0323	UN 0323
14.2. UN proper shipping nam	ne		
CARTRIDGES, POWER DEVICE	CARTRIDGES, POWER DEVICE	Cartridges, power device	CARTRIDGES, POWER DEVICE
Transport document description			
UN 0323 CARTRIDGES,	UN 0323 CARTRIDGES,	UN 0323 Cartridges, power	UN 0323 CARTRIDGES,
POWER DEVICE, 1.4S, (E)	POWER DEVICE, 1.4S	device, 1.4S	POWER DEVICE, 1.4S
14.3. Transport hazard class(es)		
1.4\$	1.4S	1.4\$	1.4\$
1.4	1.4	1.4	1.4
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Dangerous for the environment:			
No	No	No	No
	Marine pollutant: No		

14.6. Special precautions for user

Overland transport

Classification code (ADR)

Special provisions (ADR)

Limited quantities (ADR)

Packing instructions (ADR)

Mixed packing provisions (ADR)

Mixed packing provisions (ADR)

Transport of the provision (ADR)

Transport category (ADR) 4
Tunnel restriction code (ADR) E

Transport by sea

Special provisions (IMDG) 347 Limited quantities (IMDG) 0

Packing instructions (IMDG) P134, LP102

EmS-No. (Fire)

EmS-No. (Spillage)

S-X

Stowage category (IMDG)

Stowage and handling (IMDG)

MFAG-No

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Air transport

PCA packing instructions (IATA) 134
PCA max net quantity (IATA) 25kg
CAO packing instructions (IATA) 134
Special provisions (IATA) A165

Rail transport

Special provisions (RID) 347 Limited quantities (RID) 0

Packing instructions (RID) P134, LP102

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. National regulations

Regulation	Component/Mixture	
Environmental Protection and Management (Air Impurities) Regulations	Air Impurities Emission Limits	Copper
Fire Safety Act/Fire Safety (Petroleum and Flammable Materials) Regulations	Petroleum and Flammable Materials	Nitroglycerin; Nitrocellulose; Zinc
Maritime and Port Authority of Singapore (Dangerous, Petroleum and Explosives) Regulations	Maritime and Port Authority-Dangerous Goods	Nitroglycerin, desensitized; Nitrocellulose; Guanyl nitrosaminoguanyltetrazene, wetted
Poisons Act	Poisons List	Glyceryl trinitrate
Poisons Rules	First Schedule	Glyceryl trinitrate
	Third Schedule	Glyceryl trinitrate
Environmental Public Health (Quality of Piped Drinking Water) Regulations	Drinking Water Quality Standards - Chemical Parameters	Copper
Strategic goods (Control) Act	Military Goods - Energetic Materials and Related Substances - Exemptions	Nitroglycerin; Nitrocellulose
	Military Goods - Energetic Materials and Related Substances	DX-Cartridge Clean-Tec

15.2. International Regulations

No additional information available

15.3 Chemical inventory status

Australia AICS No Canada DSL No Canada NDSL No China IECSC No **EU EINECS** No **EU ELINCS** No **EU NLP** No Korea ECL No **US TSCA** No

SECTION 16: Other information

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Abbreviations and acronyms

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE - Acute Toxicity Estimate

BCF - Bioconcentration factor

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

DMEL - Derived Minimal Effect level

DNEL - Derived-No Effect Level

EC50 - Median effective concentration

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IMDG - International Maritime Dangerous Goods

LC50 - Median lethal concentration

LD50 - Median lethal dose

LOAEL - Lowest Observed Adverse Effect Level

NOAEC - No-Observed Adverse Effect Concentration

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

OECD - Organisation for Economic Co-operation and Development

PBT - Persistent Bioaccumulative Toxic

PNEC - Predicted No-Effect Concentration

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC)

No 1907/2006

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS - Safety Data Sheet

vPvB - Very Persistent and Very Bioaccumulative

Indication of changes:

Section	Changed item	Change	Comments
Section	Changed item	Change	Comments
2	Precautionary statements (GHS SG)	Modified	
3	Composition/information on ingredients	Modified	

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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